

Maintenance Schedule Doorlift System DL-4 (Electrolift)

Preconditions:

- Maintenance should be performed by qualified (trained) staff.
- Named times are those times that can be actually worked on the door, so no waiting or handling time.
- Maintenance should always be done in combination with maintenance of the shutter door 'THE SHUTTER SHOULD BE IN GOOD CONDITION AND WORKING ORDER'.

Maintenance :- 6 months:

1. Ensure that all the components are properly tightened damaged, loose or lost parts should be repaired or replaced.
2. Let the system run a complete cycle (opening and closing) after which an assessment can be given of the operation.
3. If OK no further action is required on the Doorlift / Electrolift.
4. Lubricate and test the emergency unlocking system.
5. Check the shutter door for extra maintenance such as seals, worn roller, cables etc.

Maintenance activities 12 months:

6. Ensure that all the components are properly tightened damaged, loose or lost parts should be repaired or replaced.
7. Let the system run a complete cycle (opening and closing) after which an assessment can be given of the operation.
8. Disconnect the motor unit and take it out of the profile.
9. Do a visual inspection of the motor unit especially the toothed wheels replace as necessary.
10. Replace the guiding blocks.
11. Lubricate and test the emergency unlocking system.
12. Check the shutter door for extra maintenance such as seals, worn roller, cables etc
13. Place the motor unit back in the profile and let the system run a complete cycle (opening and closing)
14. When OK no further action on the Doorlift/Electrolift is required then place the service sticker.

Maintenance activities 24 months:

15. Same as 12 months.
16. Check the shutter door for extra maintenance such as seals, worn roller, cables etc.
17. When OK no further action on the Doorlift/Electrolift is required then place the service sticker.

Maintenance activities 36 months:

18. Same as 24 months.
19. Electrical inspection on the motor-unit
20. Check the shutter door for extra maintenance such as seals, worn roller, cables etc
21. When OK no further action on the Doorlift/Electrolift is required then places the service sticker.

Maintenance activities 48 months:

1. Same as 36 months.
2. Check the shutter door for extra maintenance such as seals, worn roller, cables etc
3. When OK no further action on the Doorlift/Electrolift is required then places the service sticker.

Expected time for servicing a Doorlift System, depending on the ease of related matters in combination with maintenance of the shutter door:

- 6 months : +/- 15 minutes.
- 12 months : +/- 30 minutes.
- 24+ months : +/- 45 minutes